

# Product Data Sheet

## CaltechQC Finish

Sheet No: CQCF1

Issued: January 2017

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### Description

CaltechQC Finish is a 2-component, pigmented polymethylmethacrylate (PMMA) based finish resin.

### Use

For use as a pigmented finish coat on Caltech PMMA systems in roofing, walkway, balcony and terrace applications.

### Initial mixing / decanting

- Thoroughly mix the resin in the drum with a slow speed agitator until the resin achieves a uniform consistency.
- If required, decant a measured weight of resin into a suitable receptacle.

### Catalysing

- Measure the appropriate weight of CaltechQC Catalyst for the weight of resin and the temperature.
- Add the catalyst to the pre-mixed resin.
- Thoroughly mix the resin and catalyst using a slow speed mechanical agitator until the catalyst has been evenly distributed.
- Leave the resin and catalyst for 1 - 2 minutes to allow catalyst to dissolve.
- Re-mix prior to using the resin within the pot life.

Temperature	0°C - 5°C	5°C - 15°C	15°C - 35°C
Catalyst %	6%	4%	2%
Catalyst per 20.00kg of resin	0.30kg	0.20kg	0.10kg

### Application: Details

- Apply using a small Alumasc Roller.
  1. Loading the roller with CaltechQC Finish, start at the top of the detail and apply an even layer working horizontally, gradually move down the detail until the detail is fully covered at or above the minimum specified consumption
  2. Maintaining the wet edge, and incorporating any resin which may have pooled at the base of the detail, apply sufficiently onto the main area to allow an overlap
  3. Repeat steps 1 - 2 until the details are fully covered and allow to cure

### Application: Details

- Apply using a large Alumasc Roller on a Telescopic Pole.
  4. Loading the roller with CaltechQC Finish, apply an even layer adjacent to any details and to the border of the application area, always ensuring that a wet edge can be maintained and the underlying material is fully covered at or above the minimum specified consumption
  5. Loading the roller with CaltechQC Finish, apply an even layer to the main area ensuring the underlying material is fully covered at or above the minimum specified consumption and stopping to enable the previously applied material to be back rolled whilst wet
  6. Standing at the wet edge, lift the wet but not loaded roller and place in the material at the detail or onto previously back rolled material and roll back in a straight line to the wet edge
  7. Not lifting the roller, roll back to the starting position and at the end of the stroke release pressure and lift the roller
  8. Move the roller to the side, overlapping the previously back rolled material by approximately 25% of the roller width and repeat steps 6 - 7 until the material has been fully back rolled
  9. Repeat steps 4 - 8 until the main area is fully covered and allow to cure

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### Cleaning

- If overlaid after more than 12 hours, clean with CaltechQC Cleaner and overlay between 20 and 60 minutes after cleaning.
- If the substrate is contaminated, clean with CaltechQC Cleaner and overlay between 20 and 60 minutes after cleaning.
- Clean tools with CaltechQC Cleaner.

### Product Data

Packaging	<b>Resin:</b> 10kg drums / 5kg drums <b>Catalyst:</b> 0.10kg bag / 1.00kg bag
Colours	Refer to Colour Card
Coverage	0.5 to 1.00kg/m <sup>2</sup> minimum.
Application	Large Alumasc Roller on a Alumasc Telescopic Pole
Cure time	<b>Rainproof:</b> approximately 30 minutes at +20°C <b>Can be walked on after:</b> approximately 45 minutes at +20°C <b>Can be subjected to loads after:</b> approximately 2 hours at +20°C <b>Maximum overcoat time:</b> 6 months  <b>Note:</b> Pot life will be slightly increased at lower temperatures and slightly reduced at higher temperatures
Pot life	Approximately 15 minutes at +20°C  <b>Note:</b> Pot life will be slightly increased at lower temperatures and slightly reduced at higher temperatures
Storage	Should be stored unopened in a cool, dry, well ventilated place above freezing and out of direct sunlight in the original container. If the contents have been opened, re-seal ensuring the lid is air tight. Avoid direct sunlight on site.
Shelf-life	For at least 6 months if stored as above

### Health & Safety

Material Safety Data Sheets are available upon request, and can also be downloaded directly from [www.alumascroofing.co.uk](http://www.alumascroofing.co.uk)

### Technical Support

Technical advice is available from Alumasc Technical Services at:

Telephone: +44 (0)1744 648400

Facsimile: +44 (0)1744 648401

Email: [roofing@alumasc-exteriors.co.uk](mailto:roofing@alumasc-exteriors.co.uk)

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